# DIN W48×H48mm Digital Backlight LCD Timer

### Features

- Mounting space saving with compact design
   : downsized by approx. 22% in depth compared to existing models (length of panel on the back side is 56mm)
- Available to set each value and time range separately when choosing Flicker (FK, FK I) or ON-OFF Delay (ON OFF D, ON OFF D I) output mode
- Adds Flicker 1 mode (LE4SA)
- Settable One-shot output time (0.01 to 99.99sec.) (existing model: fixed 0.5 sec.)
- Configurable time range (added 9.999sec.): Settable by 0.001sec. unit
- Selectable min. input time: 1ms or 20ms (LE4S)
- Improved return time: 100ms
- Backlight ON/OFF function
- Wide time range (0.01sec. to 9999hour)
- · Lock setting function for saving setting data
- Soft touch setting
- High visibility display with backlight



Please read "Caution for your safety" in operation manual before using.



# Ordering Information

LE	4    S		
		No mark	Time-limit contact 1c
		A	Time-limit contact 2c,Time-limit contact 1c+Instantaneous contact 1c (selectable)
	Size	S	DIN W48×H48mm
	Digit	-4	9999 (4digit)
Item		-LE	LCD Timer
Specifications		※Sockets	(PG-08, PS-08(N), PS-M08) are sold separately.

# Specifications

Model		LE4S	LE4SA		
Function		Multi time and Multi operation			
Display method		LCD display (Backlight)			
Power su	upply	24-240VAC 50/60Hz, 24-240VDC universal			
Allowable	e voltage range	90 to 110% of rated voltage			
Power co	onsumption	Max. 4.5VA (24-240VAC 50/60Hz), Max. 2W (24-240VDC)	Max. 4VA (24-240VAC 50/60Hz), Max. 1.6W (24-240VDC)		
Return ti	me	Max. 100ms			
Min.	START				
input	INHIBIT	1ms, 20ms (selectable)	<u> </u>		
signal	RESET				
	START	No-voltage input			
Input	INHIBIT	Impedance at short-circuit: Max. 1kΩ, Residual voltage: Max. 0.5V,			
	RESET	Impedance at open-circuit: Min. 100kΩ			
Timing operation		Signal ON Start	Power ON Start		
Control	Contact type	Time limit SPDT (1c)	Selectable Time limit DPDT (2c), Time limit SPDT (1c)+ Instantaneous SPDT (1c) (depends on operation mode)		
output	Contact capacity	250VAC 5A resistive load	250VAC 3A resistive load		
Relay	Mechanical	Min. 10,000,000 operations			
life cycle	Electrical	Min. 100,000 operations (at rated contact capacity)			
Output mode		10 operation modes 8 operation modes			
Environ	Ambient temperature	-10 to 55°C, storage: -25 to 65°C			
-ment	Ambient humidity	35 to 85%RH			
Accessory		Bracket			
		tod at no fraczing or condensation			

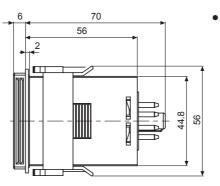
※Environment resistance is rated at no freezing or condensation.

# Specifications

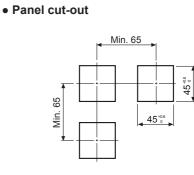
Spe	ecificatio	ns		(A) Photoelectric
Model		LE4S	LE4SA	Sensors
Repeat error				(B) Fiber Optic
Setting error		Max. ±0.01% ±0.05sec. (Power ON Start)		Sensors
Voltage error		Max. ±0.005% ±0.03sec. (Signal ON Start)	Max. ±0.01% ±0.05sec.	(C) Door/Area Sensors
Temperatu	ure error	-		36113013
Insulation resistance		100MΩ (at 500VDC megger)		 (D) Proximity Sensors
Dielectric strength		2000VAC 50/60Hz for 1 minute		
Noise strength		±2kV the square wave noise (pulse width: 1μs) by the noise simulator		(E) Pressure Sensors
	Mechanical	0.75mm amplitude at frequency of 10 to 55Hz (for 1 min.) in each X, Y, Z direction for 1hour		
Vibration	Malfunction	0.5mm amplitude at frequency of 10 to 55Hz (for 1 min.) in each X, Y, Z direction for 10 min.		(F) Rotary Encoders
Mechanio		300m/s² (approx. 30G) in each X, Y, Z direction for 3 times		(G)
Shock	Malfunction	100m/s <sup>2</sup> (approx. 10G) in each X, Y, Z direction for 3 times		Connectors/ Sockets
Approval				(H)
Unit weight		Approx. 98g		Temperature Controllers
		·		 

# Dimensions

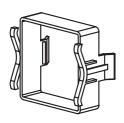


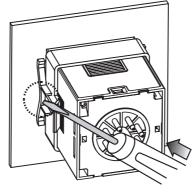


※Refer to page G-19 for 8-pin socket (sold separately).



• Bracket and mounting





XInsert product into a panel, fasten bracket by pushing with tools as shown above.

(T) Software

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

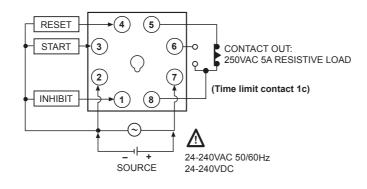
(R) Graphic/ Logic Panels

(S) Field Network Devices

(M) Tacho / Speed / Pulse Meters

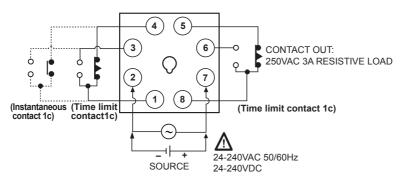
# Connections

O LE4S

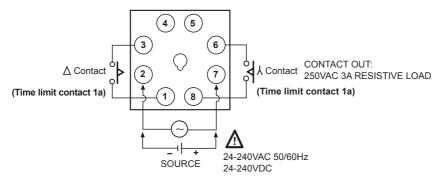


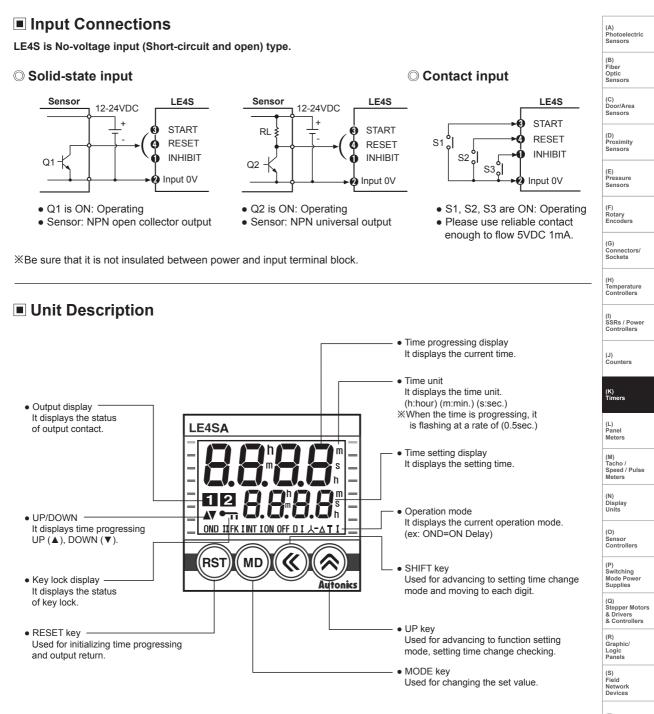
### O LE4SA

### • [ON.D] [ON.D.II] [FK] [FKI] [INT] [T] [T.I] mode



- %Time limit contact 1c + Instantaneous contact 1c or Time limit contact 2c (Selectable) ([T] [T.I]: Time limit 2c only.)
- [λ-∆] mode

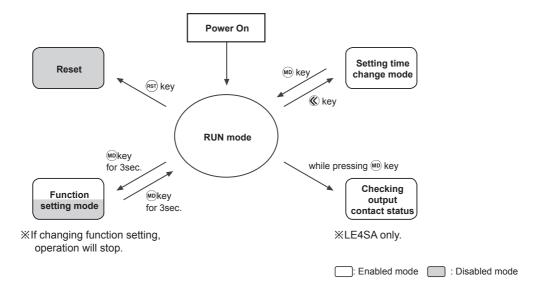




(T) Software

### Function And Time Setting

### $\bigcirc$ Configuration



#### • Reset

Reset using (s) key in Run mode

#### Run mode

The operation status (When power is on for the first time: factory default setting) is displayed. It could enter into function setting mode, setting value change mode and output contact status mode.

#### • Function setting mode

If pressing is key over 3 sec. in the Run mode, it will enter into function setting mode and if pressing is key over 3 sec. in function setting mode, it will return to Run mode.

\* Even if it enters into function setting mode in Run mode, time progressing and output control will continue.

×If operation settings are changed in function setting mode, all outputs will be off and reset on returning to run mode.

#### • Output contact status mode (LE4SA only)

Output contact status are displayed while pressing m key in Run mode.  $\And$  If pressing m key over 3 sec., it will enter into function setting mode.

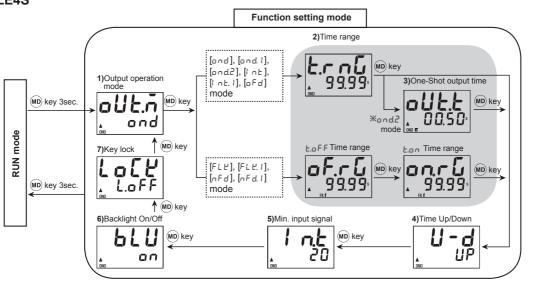
#### • Setting time change mode

Press **(C)** key to enter into setting time change mode and press **(iii)** key to return to Run mode. Even if signal is input when changing setting time, time progressing and output control will be continue. If no key is pressed over 60 sec. in setting time change mode, it will return to Run mode.

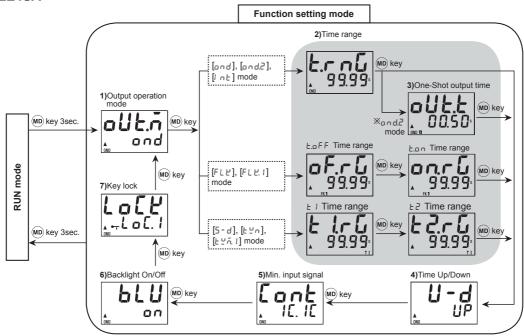
XIf no key is pressed over 60 sec. in setting time change mode, it will return to Run mode and previous parameter value is not stored.



O LE4S



O LE4SA



# Factory Default

#### O LE4S

Parameter		Factory default
Output operation mode	oUL.ñ	ond
Time range	t.r n G	9 9.9 9
Time Up/Down	U-d	UP
Min. input signal	l n.E	20
Backlight On/Off	ьгп	on
Key lock	LoEY	L.oFF
Setting time	—	5 0.0 0

### O LE4SA

Parameter		Factory default
Output operation mode	oUL.ñ	ond
Time range	ե ոն	9 9.99
Time Up/Down	U-d	UP
Output contact	Cont	IE. IE
Backlight On/Off	ьгп	on
Key lock	LoEY	L o C. 1
Setting time		50.00

(A) Photoelectric Sensors (B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoders

(G) Connectors/ Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

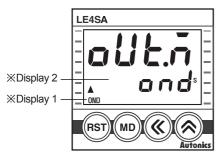
(R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Software

# Output Operation Mode

#### • LE4S/LE4SA output operation mode



NO	%Display 1	※Display 2	Operation mode	LE4S	LE4SA
1	OND	ond	ON Delay	0	0
2	ONDI	ond. I	ON Delay 1	0	—
3	ONDII	o n d.2	ON Delay 2	0	0
4	FK	FLĽ	Flicker	0	0
5	FKI	F L Y. I	Flicker 1	0	0
6	INT	lnt	Interval	0	0
7	INTI	Int.I	Interval 1	0	—
8	ON OFF D	nFd	ON-OFF Delay	0	—
9	ON OFF DI	n F d. I	ON-OFF Delay 1	0	—
10	OFF D	oFd	OFF Delay	0	—
11	λ-Δ	5 - d	STAR-Delay		0
12	Т	٤Ľn	Twin		0
13	ТІ	£⊻n.l	Twin 1		0

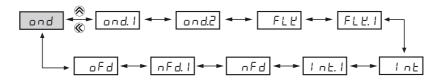
#### • Output operation mode



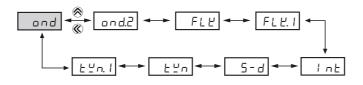
- 1) In function setting mode, it enters into output operation mode as shown in the [Fig. 1].
- 2) Select proper output operation mode using 𝔇 and 𝔇 key. (Refer to Output operation flowchart)
- 3) Press we key to set output operation mode and move to next mode.
- 4) If pressing in key for 3 sec. in any function setting mode, it will return to Run mode.

XOutput operation flowchart

#### < LE4S >



< LE4SA >



※The shaded parameter (□) is factory default.

(A) Photoelectric Sensors

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoder

(G) Connectors/ Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

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(Q) Stepper Motors

& Drivers & Controllers

(R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Software

(M) Tacho / Speed / Pulse Meters

# Time Range

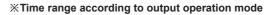
### • Time range specifications



E.oFF time range

E | time range

Parameter		Time range specification
9.999s	(9.999s)	0.010sec. to 9.999sec.
99.99s	(99.99s)	0.01sec. to 99.99sec.
999.9s	(999.9s)	0.1sec. to 999.9sec.
9999s	(9999s)	1sec. to 9999sec.
9 9m5 9 s	(99m59s)	0m01sec. to 99min. 59sec.
99 <u>9</u> .9 m	(999.9m)	0.1min. to 999.9min.
9999m	(9999m)	1min. to 9999min.
9 9h5 9m	(99h59m)	0h01min. to 99hour 59min.
9 <u>9</u> .99h	(99.99h)	0.01hour to 99.99hour
99 <u>9</u> 9h	(999.9h)	0.1hour to 999.9hour
9999h	(9999h)	1hour to 9999hour



-Time range[L.r.n.G] :and,and.l,and.2,l.n.L,l.n.L.l,aFd mode -L.aFF/L.an time range[aF.r.G/an.r.G] :FLU,FLU.l,nFd,nFd.l mode -L.1/L2 time range[L.l.r.G/L2.r.G] :5-d,LUn,LUn.l mode

### • Time range selection method

Lon time range

E2 time range

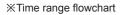
LE4SA
Autonics
[Fig.1]

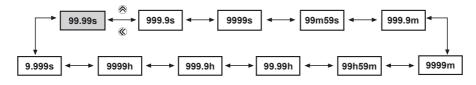
- When and, and. I, and.2, Int, Int. I, aFd mode
- 1) In function setting mode, if it enters into time range mode, the characters will be displayed as shown in the [Fig. 1].

3) Press we key to complete the time range setting and the next mode.

4) If pressing we key for 3 sec., it will return to Run mode.

When FLĽ,FLĽ,I,∩Fd,∩Fd,I,S-d,LĽ∩,LĽ∩,Itime range[ב ורנה,L2.רנה or םררנה, םתרנה can be individually set.





※The shaded parameter (□) is factory default.

#### One-shot output time setting



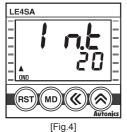
[Fig.2] ※Factory default

#### Time progress UP/DOWN setting



[Fig.3] % Factory default

#### • The minimum input signal setting (LE4S only)



**%Factory default** 

RESET, START and INHIBIT.

1) In function setting mode, if it enters into input signal setting mode, the characters will be displayed as shown in the [Fig. 4].

2) Select 1ms or 20 ms using ((), (\*) keys.



3) Press Mo key to complete input signal width and move to the next mode.

4) If Pressing (m) key over 3 sec. in any function setting mode, it will return to Run mode.

#### Output contact setting (LE4SA only)



[Fig.5] **%Factory default** 

1) In function setting mode, if it enters into output contact setting mode, the characters will be

displayed as shown in the [Fig. 5].

2)Select time limit 1c+instant limit 1c or time limit 2c using (K), (R) keys. (Refer to LE4SA Connections on page K-22 for output contact connections)



- 3) Press (m) key to complete output contact setting and move to the next mode. 4) If pressing m key for 3 sec. in any function setting, it will return to Run mode. X Except for Star-Delta, Twin and Twin 1 modes (2 € is set automatically)
- ※If pressing ikey in Run mode, output contact setting value will be displayed. (If no key is pressed over 3 sec., it will enter into function setting mode.)

displayed as shown in the [Fig. 3]. 2) Select UP (▲), dn (▼) using ((), () key. 

4) If pressing wo key for 3sec. in any function setting mode, it will return to Run mode.

3) Press (IND) key to complete UP/DOWN setting and move to the next mode.

1) In function setting mode, if it advances to UP/DOWN setting mode, the characters will be

1) In function setting mode, if it enters into One-shot output time setting mode as shown in

2) Set One-shot output time using 🛞 and 🛞 key. (setting range: 0.01s to 99.99s) 3) Pressing (1) key to complete one-shot output time setting and move to the next mode. 4) If pressing (m) key for 3 sec. in any function setting mode, it will return to Run mode.

When output operation mode ON Delay 2[and.2],

the [Fig. 2], the last digit will flash.

#### Backlight ON/OFF setting

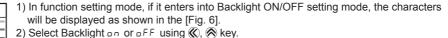


**%Factory default** 

#### Key Lock setting



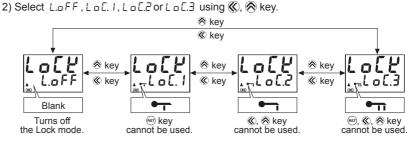
**%Factory default** 





3) Press (m) key to complete Backlight ON/OFF setting and move to the next mode. 4) If pressing in key for 3 sec. in any function setting mode, it will return to Run mode.

1) In function setting mode, if it enters into Key Lock setting mode, the characters will be displayed as shown in the [Fig. 7].



3) Press M key to complete key lock setting and move to the next mode.

4) If pressing i key for 3 sec. in any function setting mode, it will return to Run mode.

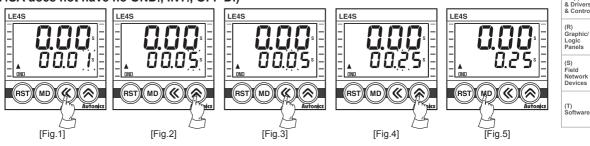
\*Factory default for LE4S is L\_DFF and Factory default for LE4SA is L\_DE. 1. **%Key Lock function** 

-	
Display	Function
L.o F F	Turns off the key Lock mode.
L o C. 1	(RST) key cannot be used.
L o C.2	🔇, 🛞 key cannot be used.
L o C.3	RST, 🌒, 🛞 key cannot be used.

## Setting Time Change

Please set operation time according to following instruction as the setting is different depending on the output operation mode

• Output operation mode: OND, ONDI, ONDII, INT, INTI, OFF D (LE4SA does not have no OND), INT), OFF D.)



1) Press 🛞 key in RUN mode, time set digits will flash.[Fig. 1]

- 2) Change setting time by using ( or key.[Fig. 2,3,4]
  - 🛞 key : Shift the setting digits.
  - Rev : Shift the flashing position value. As press Rev once, it will increase by 1 digit,
    - number will increase faster by press (20) key for over 2sec.
- 3) When the setting is completed, it will be stored and return to RUN mode by pressing @ key.[Fig. 5]

### Autonics

#### K-29

(B) Fiber Optic Sensors (C) Door/Area Sensors

(A) Photoelectric Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encode

(G) Connectors/ Sockets

(H) Temperature Controllers

(I) SSRs / Powe Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

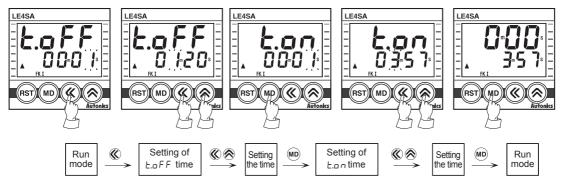
(O) Sensor Controllers

(P) Switching Mode Power Supplies

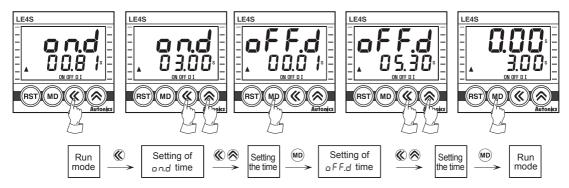
(Q) Stepper Motors

& Drivers & Controllers

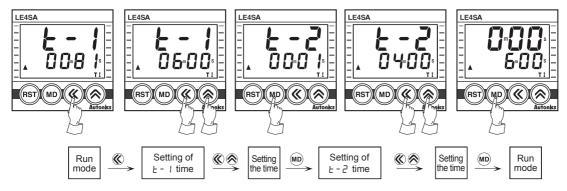
#### • Output operation mode: FK, FK I



• Output operation mode: ON OFF D, ON OFF D I (LE4S only)



• Output operation mode: 人心, T, TI (LE4SA only)



XIt is able to change the setting time during the time progressing, but be sure about the time progressing while changing of the time.

XIf pressing we key while setting time is shorter than min. setting time, setting value will be flickering three times and it will be returned to setting mode again, not to RUN mode.

%If there is no additional key operations in 60 sec. after entering into setting mode, it will be return to RUN mode. (set value is not stored.)

XMin. setting time: 0.01 sec.

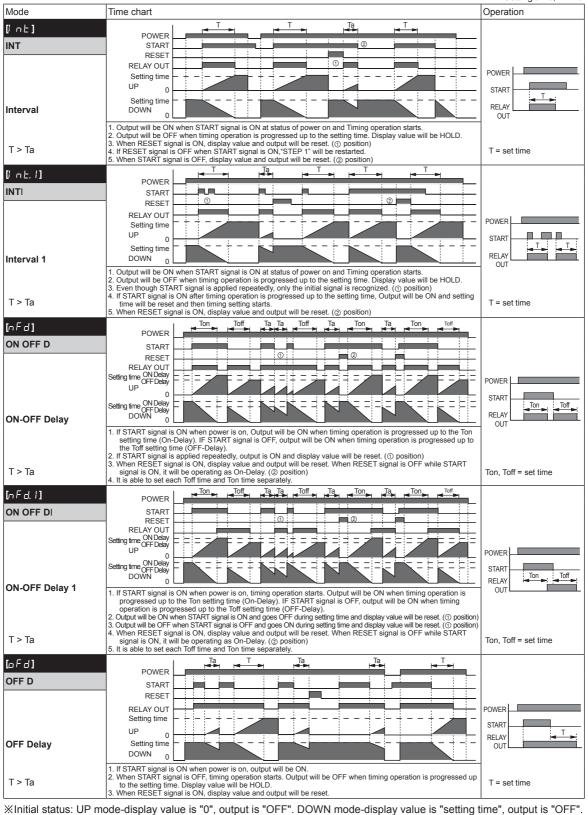
(In case of: ond, ond I, ond2 modes, it is able to set "0" since no min. setting time is applied.)

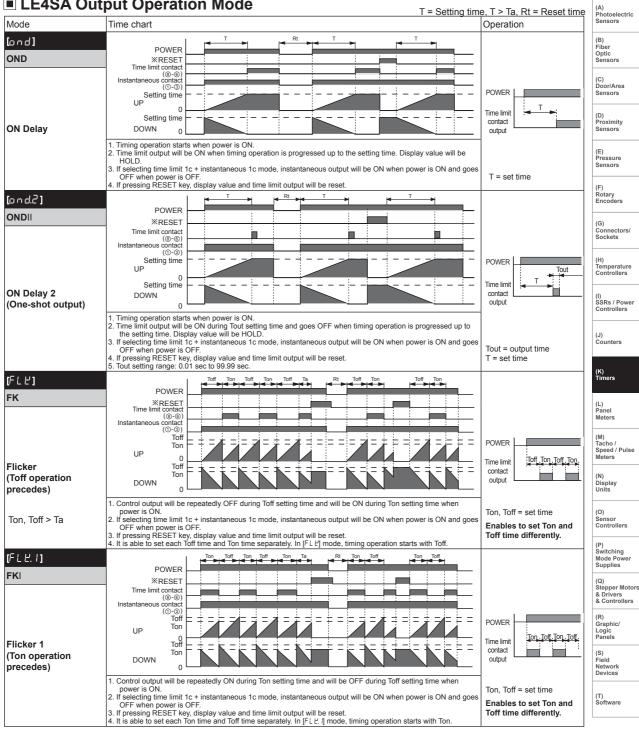
# LE4S Output Operation Mode

LE4S Outp	ut Operation Mode	T = Setting time, T > Ta	(A)
Mode	Time chart	Operation	Photoelectric Sensors
[ond]			(B)
OND	POWER START		Fiber Optic Sensors
	RESET 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		
	Setting time	POWER	(C) Door/Area Sensors
	UP 0 Setting time	START	
ON Delay	DOWN 0		(D) Proximity
	<ol> <li>Timing operation starts when START signal is ON at status of power on.</li> <li>Output will be ON when timing operation is progressed up to the setting time. Display value will be</li> </ol>		Sensors
	HOLD. (③ position) 3. When RESET signal is ON, display value and output will be reset. (② position)		(E) Pressure
T > Ta	4. If RESET signal is OFF while START signal is ON, "STEP 1" will be restarted. (③ position)	T = set time	Sensors
	5. When START signal is OFF, display value and output will be reset. (④ position)		(F)
[ond. ]]	POWER START		Rotary Encoders
ONDI	RESET		(G)
	RELAY OUT 0	POWER	Connectors/ Sockets
	UP 0	RESET	
	Setting time	START T -	(H) Temperature
ON Delay 1	1. Timing operation starts when START signal is ON at status of power on.		Controllers
	2. Output will be ON when timing operation is progressed up to the setting time. Display value will be HOLD. (① position)		(I) SSRs / Power
T > Ta	3. Even though START signal is applied repeatedly, only the initial signal is recognized. (@ position)	T = set time	Controllers
r (7)	4. When RESET signal is ON, display value and output will be reset. (③ position)		(J)
[ond.2]	POWER		Counters
ONDII	RESET		
	RELAY OUT		(K) Timers
	Setting time	POWER	
	Setting time	START	(L) Panel Meters
ON Delay 2	1. Timing operation starts when START signal is ON at status of power on.		
(One-shot output)	<ol> <li>Time limit output will be ON and goes OFF during Tout setting time when timing operation is progressed up to the setting time. Display value will be HOLD. (① position)</li> </ol>		(M) Tacho / Speed / Pulse
	3. When RESET signal is ON, display value and output will be reset.		Meters
T > Ta	<ol> <li>If START signal is applied while time is progressing, Timing operation will be reset and started again. (@ position)</li> </ol>	Tout = output time T = set time	(N) Display
	5. Tout setting range: 0.01 sec to 99.99 sec.		Units
(FLY)			(O)
FK	RESET		Sensor Controllers
	RELAY OUT		(P)
		POWER	Switching Mode Power Supplies
Flicker		START	(Q)
(Toff operation		RELAY OUT	Stepper Motors & Drivers
precedes)	<ol> <li>If START signal is ON, output will be repeatedly OFF during Toff setting time and will be OFF during Ton setting time when power is ON.</li> </ol>		& Controllers
	<ol> <li>When RESET signal is ON, display value and output will be reset.</li> <li>If RESET signal is OFF when START signal is ON, "STEP 1" will be restarted.</li> </ol>	Ton, Toff = set time Enables to set Ton and	(R) Graphic/ Logic
Ton, Toff > Ta	4. When START signal is OFF, display value and output will be reset.	Toff time differently.	Panels
(FL 2.1)	5. It is able to set each Toff time and Ton time separately. In [F L L] mode, timing operation starts with Toff.		(S) Field Network
FK.	POWER START		Devices
	RESET RELAY OUT		(T) Software
		POWER	Software
		START	
Flicker 1		RELAY Ton Toff Ton.	
(Ton operation precedes)	1. IF START signal is ON, output will be repeatedly ON during Ton setting time and will be OFF during Toff		
r	setting time when power is ON. 2. Even though START signal is applied repeatedly, only the initial signal is recognized. (① position)	Ton, Toff = set time	
Ton, Toff > Ta	<ol> <li>When START signal is ON, display value and output will be reset. If START signal is ON, it will be restarted.</li> </ol>	Enables to set Ton and Toff time differently.	
	4. It is able to set each Toff time and Ton time separately. In [F L L, I] mode, timing operation starts with Ton.		
※Initial status: UP m	ode-display value is "0", output is "OFF". DOWN mode-display value is "setting time	e", output is "OFF".	

# LE4S Output Operation Mode







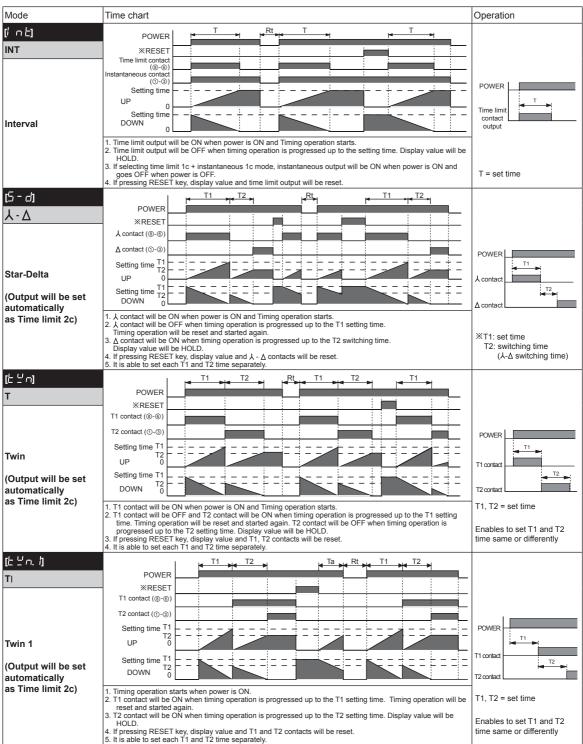
## LE4SA Output Operation Mode

\*Initial status: UP mode-display value is "0", output is "OFF". DOWN mode-display value is "setting time", output is "OFF". XInstantaneous contact (OUT2) will be returned when power is off.

※RESET key is locked for default set and release the lock to use.

# LE4SA Output Operation Mode

Rt: Reset time (Min. 500ms)



※Initial status: UP mode-display value is "0", output is "OFF". DOWN mode-display value is "setting time", output is "OFF".
%Instantaneous contact (OUT2) will be returned when power is off.

 $\ensuremath{\mathbbmm{RESET}}$  key is locked for default set and release the lock to use.

# Proper Usage

## A Caution

It may give an electric shock if touch the input signal terminal (Between START, RESET, INHIBIT and terminal (2) when the power is supplied.

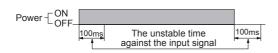
#### O Power connection

- Connect AC power line between (2-7) for LE4S, LE4SA AC power type. Be careful of power connection for DC power type. ( $2 \leftarrow \ominus$ ,  $7 \leftarrow \oplus$ )
- LE4S, LE4SA work stably within range of rated power. (If using power line with another high voltage line or energy line in the same conduit, it may cause inductive voltage.

Therefore please use separate conduit for power line)

#### O Power start

• Caution for power rising time (100ms) after power on and power falling time (100ms) after power off.



Power ON Start

LE4SA model is starting after 100ms of supplying the power due to rising time of other devices (sensor, etc.) (refer to the above figure.)

For power ON Start, under 100ms setting may cause unstable operation. (it operates normally over 100ms setting)

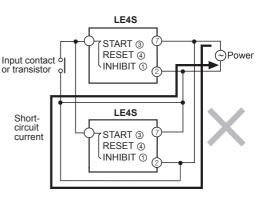
For using under 100ms time operation, use LE4S, Signal ON Start type.

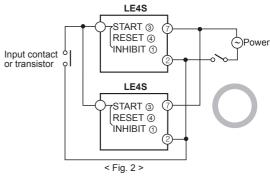
 Supply the power at once by a switch or relay contact, otherwise it may cause timing error.

### Input/Output

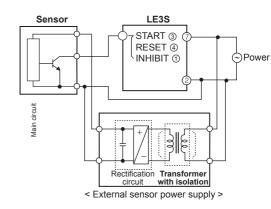
- · Power terminal and Input terminal have not been insulated because there is no power transformer in this Timer
- ① When using the sensor of SSR output type with input terminal of timer, please check whether Double insulated or not
- 2 Please use double insulated relay when connecting relay output with input terminal.
- Please use 8 Pin socket when connecting this Timer with other equipment and do not touch the socket when power on.
- Please use Power supply with over current protection circuit. (250V 1A fuse)
- . When using relay contact as input signal, please use a contact that can function reliable at 5VDC, 1mA.
- In case of connecting START terminal (3) and power terminal (2) of LE4S, do not use it to start at the same time applying power.
- LE4S is transformer less type, therefore please check following for connecting relay contact for input signal and transistor.

· When connecting more than 2 timers with 1 relay contact for input or transistor, please wire following <Fig. 2 >. Please use relay contact or transistor to start. (Time error can occurs under 100ms setting because of rising time of Timer).





· Please use transformer with primary and secondary isolated for input.



- · Be sure that the specifications of this unit. Because when supplying the power to LE4SA, this unit operates instantly. (If supplying the power without the right checking, it may cause malfunction.)
- ond, ond, I, and 2 operation modes are available to set as "0".



(O) Sensor Controllers

(A) Photoelectric Sensors

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity

(E) Pressure Sensors

(F) Rotary Encode

(G) Connectors/ Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(Q) Stepper Motors & Drivers & Controllers

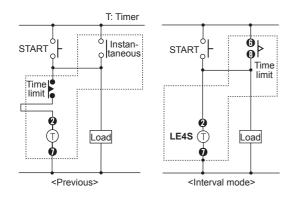
(R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Software

#### ○ Interval mode

It is able to make Instantaneous ON and time limit OFF (Holding device) with using interval mode.



# Change of output operation mode and timer range

If changing output operation mode or time range, previous reset value will be deleted.

But, UP/DOWN selection mode and lock mode are exception.

### ○ Change of preset value

• If changing setting value while time progressing, new preset value should be higher than previous preset value.

Otherwise output may work while changing setting value.

• If changing setting value while it is running, it will work as changed setting value. Please use lock function in order to avoid malfunction.

### ○ Noise

We test 2kV, pulse width 1µs against Impulse voltage between power terminals and 1kV, pulse width 1µs at noise simulator against external noise voltage. Please install MP condenser (0.1 to 1µF) or oil condenser between power terminals when over impulse noise voltage occurs.

### **© Environment**

Please avoid the following places;

- Place where the unit may be damaged by strong impact or vibration.
- Place where there is corrosive gas or flammable gas and water, oil, dust exist.
- Place where magnetic and electrical noise occurs.
- Place where there is high temperature and humidity beyond rated specification.
- Place where there is strong alkalis and acids.
- Place where there is direct ray of sun.